Micro Speaker Clamping

Hardware Device for the KLIPPEL ANALYZER SYSTEM (Revision 1.4)



- Compact, transportable, multifunctional transducer measurement platform
- For Micro Speaker, Headphones, Tweeter and any transducer up to 100 g
- Solid but adjustable mounting of laser displacement sensors and measurement microphones
- Different DUT clamping options available with different brackets
- Could easily be modified to own applications, many additional mounting threads are present
- Optimized for KEYENCE LK-H052 Laser sensor, could be used with a wide range of other laser sensors
- Horizontal laser measurement position on the DUT can be continuously accurately positioned by manual linear adjustment.
- Vertical laser measurement position on the DUT can be continuously positioned on the laser mounting slider
- Distance between DUT and laser sensor can be continuously accurately adjusted by optional available TRANSLATION STAGE with MICROMETER SCREW (shown in blue) or on the 10 mm grid on the ground plate.
- Can be modified to a Vacuum Stand to fix loudspeakers during measurement and

adjust its height close to the glass cover of the vacuum chamber

• Can be used to fix loudspeakers at the SCN turntable during Scanning Vibrometer measurements or other RnD measurement tasks

PLEASE NOTE: the TRANSLATION STAGE with micro adjustment and Laser Sensor Head illustrated in blue are not included in the MICRO SPEAKER CLAMPING package.

Article numbers	2211-003; 2211-004

CONTENT

1	Function	. 3
2	Application field for Micro speaker clamping	. 4
3	Vacuum Stand	. 6
4	Application field for Vacuum Stand	. 7

1 Function

Dimensions	260 x 185 x 1	20 mm			
(without	(10.24 x 7.28 x 4.72 inch)				
laser, mic					
and DUT)					
Weight	< 1.80 kg			120	
(without			and the second second	120 mm	
laser, mic					
and DUT)					
Finish	anodized aluminum & plastics				
Material	aluminum		186 mm		
	 stainles 	ss steel		260 mm	
	 POM – 	plastic			
	(Polvox	(vmethvlene)			
	for bra	ckets			
	 SHT-Po 	lymer nlastic			
	• SHI-Polymer plastic				
Clamping					
travel	0 – 135 mm				
External	width	260 mm			
dimensions	depth	186 mm			
unichiolonio	height	100			
	without	120 mm			
	laser	120			
	max. height	170 mm			
	with laser	-			
Accessories	3/8" Gooseneck		Klippel article number	2400-217	
(included)	(mic holder)				
	Swivel Head / Ball Joint		Klippel article number	2400-216	
	Included acce		cessories are shown in the pict	ure above.	
Accessories	Keyence LK-H052 Laser		Klippel article number	2103-200	
(not	Sensor Set				
included)	cluded) Keyence LK-H022 Laser		Klippel article number	2103-100	
	Sensor Set				
Keyence LK-H082 Laser		Klippel article number	2103-300		
	Sensor Set				
	T	he Micro Spea	ker Clamping is optimized for L	K-H052 usage,	
	T	but works w	vith LK-H022, LK-H082 and others as well.		
	I ranslation Stage		Klippel article number 2100-001		
	Microphone		application	be used depending on the	
		application.			
	Microphone Clamp		See specification "A4 – Microphones" for available microphones.		
			clamp included For separate mic clamps con		
			specification " $\Delta 4$ – Micropho	ines"	
	Not inc	luded accessor	ies are marked blue in the nicture at the first name		
			ies are marked blue in the pict	are at the just page.	

A10

2 Application field for Micro speaker clamping

Micro Speaker Clamping with:

- Microspeaker
- Microphone
- Laser KEYENCE LK-H052
- Translation Stage



Micro Speaker Clamping with:

- Speaker (Ø 3,8 cm, 35 g)
- Microphone
- Laser KEYENCE LK-H052
- Translation Stage



Micro Speaker Clamping with:

- Speaker (\emptyset 8 cm, 105 g)
- Microphone
- Laser KEYENCE LK-H52
- Translation Stage

Depending on size, shape, material, and weight of the DUT customized clamping brackets could be helpful. The brackets can be easily exchanged.





Micro Speaker Clamping with Vacuum Chamber:

- The Vacuum Stand can be used to adjust the distance between DUT inside the Vacuum Chamber and the glass plate (Laser Sensor outside).
- The platform from the Micro Speaker Clamping can be used to place the laser sensor above the DUT at the Vacuum Chamber.



3 Vacuum Stand

Function				
Dimensions (without DUT)	185 x 85 x 135 (7.28x 3.35 x 5	5 mm 5.31inch)	0 - 135mm	
(without DUT)	< 0.65 kg			
Finish	anodized aluminum & plastics			
Material	 aluminum stainless steel POM – plastic (Polyoxymethylene) for brackets SHT-Polymer plastic for linear actuator 		max: 132.5 mm	
Clamping travel	0 – 135 mm			
Height travel	58 to 132.5 mm over ground		RE mm	186 mm
External dimensions	width min. depth max. depth min. height max. height	186 mm 72 mm 92 mm 116 mm 132.5 mm		

(Modification of the Micro Speaker Clamping or available on its own)

A10

4 Application field for Vacuum Stand

Vacuum Stand in the vacuum pot with:

 Micro Speaker Height adjusted to glass plate for laser measurements from outside



Vacuum Stand mounted on the Scanning Vibrometer turntable:

- For DUT clamping during Scanning Measurements and
- All other RnD measurements for small sized speaker if the Scanning Vibrometer is used as Laser stand.



Find explanations for symbols at: http://www.klippel.de/know-how/literature.html Last updated: January 04, 2021

